

Prices subject to change depending on the condition of the firearm

Labor Charges	Price
HOURLY RATE	\$80
MACHINE TIME	\$100
MINIMUM LABOR CHARGE	\$25
CLEANING	
HANDGUNS	\$55
RIFLES	\$65
SHOTGUNS	\$65
DOUBLE BARREL AND OVER-UNDER SHOTGUNS / RIFLES	\$200
FINISH	
HUNTER FINISH -Factory stock equivalent	\$200
MASTER OIL (Pours of the wood filled - Gloss/Matte) starting at	\$350
VARNISH FINISH	\$350
COLD BLUING*	
HANDGUN	\$150
RIFLE	\$200
SHOTGUN	\$200
SLOW RUST BLUING	
HANDGUN	\$250
RIFLE / SHOTGUN	\$300
SEMI-AUTO PISTOLS	
INSTALL OVERSIZED LONG/SHORT TRIGGER + PARTS	\$50
JEWEL SIDES OF TRIGGER	\$80
TRIGGER JOB - S/A 70 SERIES	\$100
TRIGGER JOB - D/A 80 SERIES	\$120
TRIGGER JOB - D/A & S/A	\$140
ADJUST DISCONNECTOR	\$28

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SEMI-AUTO PISTOLS continue

GRIP SAFETY

INSTALL BROWN, WILSON, CASPIAN, ETC.	\$90 + parts
INSTALL DROP-IN (NO FRAME MOD)	\$35 + parts

THUMB SAFETY

EXTENDED - ANY MAKE	\$45 + parts
AMBIDEXTROUS - ANY MAKE	\$60 + parts
CUSTOM TO ORDER STARTING AT	\$95

SIGHTS / SLIDES

BOMAR REAL LOW MOUNT	\$185 + parts
BOMAR LOW MOUNT W/ POCKET	\$225 + parts
DROP-IN ANY MAKE	\$50
STAKED & SOLDERED FRONT - ANY MAKE	\$60
CUT SLIDE FOR DOVETAIL FRONT SIGHT	\$90
NOVAK CUT (REAR)	\$90
HEINE CUT (REAR)	\$110.00
COLORED INSERT FRONT & REAR	\$35
NIGHT SIGHT FRONT & REAR	\$50 + parts
LOWER EJECTION PORT AND FLARE PORT	\$75
TUNE EXTRACTOR	\$35
TUNE EJECTOR	\$35
TIGHTEN SLIDE	\$250

MAG WELLS

ENLARGE MAGAZINE WELL (NO ADD-ON PARTS)	\$95
ENLARGE ANY ADD-ON WELL	\$95
WELDED TO FRAME AND BLENDED (REQUIRES FRAME TO BE REFINISHED)	\$125
CUSTOM MADE TO ORDER	\$275

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SEMI-AUTO PISTOLS continued

BARRELS

FIT CUSTOM MATCH BARREL - NON RAMPED	\$240 + parts
FIT CUSTOM MATCH BARREL - RAMPED (PARA)	\$250 + parts
FIT CUSTOM MATCH BARREL - RAMPED (CLARK)	\$250 + parts
THREAD BARREL (NO CHARGE W/ COMP PURCHASE)	\$100
WELD/FIT FACTORY BARREL	\$100
THROAT & POLISH BARREL/RAMP	\$70
FIT MATCH TARGET BUSHING OR BRILEY	\$80
LONG LINK	\$20

CHECKERING

FRONT STRAP - 1911	\$380
HI GRIP FRONT STRAP - 1911	\$425
FRONT STRAP - PARA ORDINANCE	\$485
HI GRIP FRONT STRAP - PARA ORDINANCE	\$575
FRONT OF TRIGGER GUARD	\$90
FINGER REST FRONT TRIGGER GUARD	\$85
SERRATE BACK OF SLIDE	\$40
BOBTAIL FRAME	\$75 + parts

****ADD 20% FOR S/S****

REVOLVERS

TRIGGER

TRIGGER STOP - ADJUSTABLE	\$60
TRIGGER STOP - NON-ADJUSTABLE	\$40
SMOOTH TRIGGER FOR COMBAT	\$45
BOB HAMMER	\$60
TRIGGER JOB	\$145
THIN TRIGGER SIDES	\$75

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REVOLVERS continues

BARRELS

ANY FACTORY REPLACEMENT	\$100 + parts
CUSTOM BARREL	\$200 + parts
CUSTOM RIB MACHINED INTO BARREL	\$250
CUSTOM BARREL COMPENSATOR	\$375
SEGA PORT	\$265
SET UP FOR ALL DRILL & TAP - INCLUDES FIRST HOLE	\$55
DRILL & TAP - PER HOLE AFTERWARDS	\$25
CUSTOM BARREL SLAB SIDED	\$200

SIGHTS

CUSTOM BARREL - SIGHTS FRONT	\$130
COLORED INSERT - FRONT SIGHT	\$40
WHITE OUTLINE S&W	\$50
WHITE OUTLINE RUGER & COLT	\$50

OTHER

RE-TIME CYLINDER	\$165
CUSTOM UNDERLUG MADE TO ORDER P.O.R.	QUOTE
CHAMFER CYLINDER	\$80
SQUARE BUTT TO ROUND	\$200
RE-CROWN BARREL	\$85
RE-CUT FORCING CONE	\$75
STRAIGHTEN EXTRACTOR ROD	\$65
STRAIGHTEN AND ALIGN CRANE	\$100
SHIM HAMMER-CRANE-CYLINDER (min.)	\$50
UNDERLUG - PER HOLE	\$30
CRANE LOCK-UP BALL/DETENT	\$160

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RIFLES

ACTION / TRIGGER

SMOOTH ACTION-AUTO / PUMP / LEVER	\$200
BOLT KIT - MOSIN NAGANT	\$175
LAPPING BOLT	\$125
TRIGGER JOB - AUTO OR PUMP	\$150
TRIGGER JOB BOLT ACTION & NON-ADJUSTABLE	\$120
DOUBLE SET TRIGGERS	\$140 + parts
SHILEN TRIGGERS - MATCH	\$160 + parts
TRIGGER JOB - ADJUSTABLE TRIGGERS	starting at \$50

BARREL

CHAMBER - THREAD-FIT BARREL TO ACTION (NO SIGHTS) add \$25 for Metric)	\$365
BARREL REPLACED W/ FACTORY BARREL (PRE-THREADED & CHAMBERED)	\$160

"CHOICE" BRAKES CURRENTLY ARE A FOLLOWS:

BLUED	\$110
STAINLESS STEEL	\$120
CUT BARREL - RECROWN (NO SIGHTS)	\$100
CHECK HEADSPACE	\$25
RE-CHAMBER	\$175
THREAD BARREL FOR RECOIL REDUCER (NO SIGHTS)	\$130
THREAD BARREL FOR RECOIL REDUCER WITH SIGHTS + BRAKE	\$240
SET BARREL BACK AND HEADSPACE	\$225
MILITARY BARREL REPLACE / AUTO	\$170 + parts

SIGHTS

SET UP FOR ALL DRILL & TAP - INCLUDES FIRST HOLE	\$55
DRILL & TAP - PER HOLE AFTERWARDS	\$25
DRILL & TAP MILITARY - PER HOLE AFTERWARDS	\$35
DOVETAIL CUT	\$80
SOLDER FRONT / REAR	\$85

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RIFLES continued

SIGHTS continued

INSTALL SCREW ON FRONT SIGHTS	\$75
MOUNT SCOPE & BORE SIGHT	\$35
SHIM SCOPE & BASE	\$25

BOLTS

BEND W/O CUTTING	\$85
BEND W/ CUTTING	\$165
MANUFACTURE NEW BOLT HANDLE	\$180
JEWEL BOLT	\$250
MAKE FIRING PIN	\$130
SAFETY - BEUHLER	\$120
WINCHESTER MODEL 70 SAFETY INSTALL	\$225 + parts

MISCELLANEOUS

BLUE PRINT REM 700, WIN 70, RUGER 77	\$250
REMOVE RUPTURED CASE FROM CHAMBER	\$50
REMOVE LIVE ROUND	\$50
INSTALL SWIVELS	\$75 + parts

STOCKS

FIT/GLASS COMPLETE - FLOAT BARREL	\$280
FLOAT BARREL ONLY - NO GLASS	\$75
MATCH W/ PILLARS	\$270
MILITARY GLASS COMPLETE	\$260
PAINT SYNTHETIC STOCK/WOOD STOCKS	\$200
CUT STOCK FOR RECOIL PAD	\$28

CHECKER	\$85/hr
RE-CUT CHECKERING (one hour minimum)	\$85/hr
INSTALL RECOIL PAD (does not include pad)	\$60

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SHOTGUN

ACTION / TRIGGER

TRIGGER JOB	\$150
BIG HEAD SAFETY (parts not included)	\$25

BARREL

OPEN CHOKE	\$65
SCREW IN CHOKE (does not include chokes)	\$145
EXTERNAL CHOKE (does not include parts)	\$150
CUT BARREL & CROWN - RESET FRONT BEAD	\$75
RE-SOLDER LOOSE RIBS (W/ BLUEING)	\$175
SEGA-PORT BARREL (RECOIL REDUCTION)	\$300
MAGNAPORT AVAILABLE	QUOTE

MISCELLANEOUS

TIGHTEN HINGE PINS ON DOUBLES	\$275
RECOIL REDUCER / BUTT STOCK	\$165
SWIVELS (screw-in)	\$30
LENGTHEN FORCING CONE (non-plated per barrel)	\$120
LENGTHEN FORCING CONE (plated)	\$170
STRAIGHTEN BARREL	\$150
DRILL AND TAP FOR BEAD (does not include parts)	\$35
INSTALL JUST THE BEAD W/ BRADLEY TYPE	\$20
REMINGTON 1100, 11-87, 870 HEADING CUT	\$55
REMINGTON 870 RIVET EJECTOR + PARTS REQUIRES RE-BLUEING	\$50

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SHOTGUNS continued

STOCKS

CUT STOCK FOR RECOIL PAD	\$28
INSTALL RECOIL PAD (pad not included)	\$60
INSTALL ADJUSTABLE BUTT PLATE	\$85
CHECKER / RE-CUT CHECKERING	\$85 / hr